

CLAIM AMENDMENTS

1 1. (currently amended) A method of producing a strained
2 layer [[(9)]] on a substrate, the method comprising (1, 2) with the
3 steps of:

4 providing at least one first epitaxial relaxing layer on
5 an SOI-substrate,

6 producing a defect region [[(7)]] in a layer [[(2, 4, 5,
7 11)]] neighboring a silicon layer [[(3)]] of the SOI-substrate to
8 which strain is to be imparted transferred, and

9 relaxing at least one layer [[(4, 11)]] neighboring the
10 silicon layer [[(3)]] to [[which]] strain is to be imparted the
11 silicon layer of the SOI-substrate and to produce the strained
12 silicon layer.

1 2. (currently amended) The method according to claim 1,
2 further comprising the step of in which

3 forming defects that dislocations are formed which give
4 rise to relaxation of at least one neighboring layer [[(4, 11)]] of
5 the layer [[(3)]] which is to be strained.

1 3. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 1, further
3 comprising the step of

4 subjecting the layer structure [[,]] for relaxation ~~is~~
5 ~~subjected~~ to a thermal treatment and/or oxidation.

1 4. (currently amended) The [[A]] method according to
2 ~~one of the preceding claims characterized in that at least one~~
3 claim 1, further comprising the step of
4 depositing the first layer ~~(4, 11)~~ is deposited upon the
5 silicon layer [[3]] to be strained.

1 5. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 4 wherein the
3 first layer [[4, 11]] has a different degree of stress than the
4 silicon layer [[3]] to be strained.

5 ~~6. (currently amended) The method according to one of~~
6 ~~the preceding claims characterized in that~~ claim 4 wherein the
7 ~~defect region~~ [[7]] ~~is produced in the first layer~~ [[4, 11]].

~~7 - 9. (canceled)~~

1 ~~10. (currently amended) The method according to one of~~
2 ~~the preceding claims characterized in that~~ claim 1 wherein two
3 ~~neighboring layers~~ [[11, 13]] ~~of the layer~~ [[12]] to be
4 ~~strained have other degrees of dislocation~~ stress ~~than the layer~~
5 [[12]] to be strained.

1 11. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims in which~~ claim 1 wherein a plurality of layers
3 ~~[[(11, 13)]]~~ are relaxed.

1 12. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims in which~~ claim 1 wherein a plurality of layers
3 ~~[[(3, 12)]]~~ to be strained, have strain ~~imparted~~ transferred to
4 them.

1 13. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 1, further
3 comprising the step of
4 depositing on the first layer ~~[[(4, 11)]]~~ epitactically
5 epitaxially at least one further second layer ~~[[(5; 12, 13)]]~~ with
6 ~~respectively a different lattice structure is deposited.~~

1 14. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 13 wherein the
3 defect region ~~[[(7)]]~~ is produced in the second layer ~~[[(5; 13)]]~~.

1 15. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 1 wherein on the
3 layer to which strain is to be ~~imparted (3)~~ transferred at least
4 one graded layer is deposited as the first layer ~~[[(4)]]~~.

1 16. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 15 wherein at the
3 region of the layer ~~[(3)]~~ to be strained, the graded layer
4 ~~[(4)]~~ has a degree of dislocation which strain that is different
5 from that of the layer ~~[(3)]~~ to be strained.

1 17. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 15, further
3 comprising the step of
4 producing a defect region ~~(7)~~ is produced in ~~[[a]]~~ the
5 graded layer ~~[(4)]~~.

1 18. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims in which~~ claim 1, further comprising the step
3 of
4 depositing an epitactic epitaxial layer structure
5 comprising a plurality of layers ~~is produced~~ on ~~[[a]]~~ the substrate
6 ~~(1, 2, 3, 4, 5, 11, 12, 13) in a deposition process.~~

1 19. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims in which~~ claim 1, further comprising the step
3 of
4 relaxing the first layer ~~(4, 11)~~ is relaxed by a thermal
5 treatment.

1 20. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that for~~ claim 19 wherein the
3 thermal treatment is done at a temperature between 550 degrees and
4 1200 degrees C ~~is selected~~.

1 21. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that for~~ claim 19 wherein the
3 thermal treatment [[,]] is done at a temperature between 700
4 degrees and 980 degrees C ~~is selected~~.

1 22. (currently amended) A method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 19 wherein the
3 thermal treatment is carried out in an inert atmosphere.

1 23. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 19 wherein the
3 thermal treatment is carried out in a reducing or oxidizing or
4 nitriding atmosphere and especially in nitrogen.

1 24. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 1 wherein the
3 relaxation is carried out over a limited region of a layer.

1 25. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims in which claim 1, further comprising the step~~
3 of
4 applying a mask (6) is applied.

1 26. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that claim 1 wherein the~~
3 defect region ~~[[(7)]]~~ is produced by ion implantation.

1 27. (currently amended) The method according to the
2 preceding claim 26 wherein characterized in that for the
3 implantation, hydrogen ions or helium ions are ~~selected~~ used.

1 28. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that claim 27 wherein the~~
3 hydrogen ions or helium ions are implanted with a dose of 3×10^{15}
4 to $4 \times 10^{16} \text{ cm}^{-2}$, ~~especially with a dose of 0.5×10^{16} to 2.5×10^{16}~~
5 cm^{-2} .

1 29. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that for claim 26 wherein the~~
3 implantation ~~[[,]]~~ is done with Si ions are ~~selected~~.

1 30. (currently amended) The method according to the
2 preceding claim 29 characterized in that wherein the Si ions are
3 implanted with a dose of about 0.5×10^{14} to $5 \times 10^{14} \text{ cm}^{-2}$.

1 31. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 26 wherein for the
3 implantation, carbon ions, nitrogen ions, fluorine ions, boron
4 ions, phosphorous ions, arsenic ions, germanium ions, antimony
5 ions, sulfur ions, neon ions, argon ions, krypton ions and/or xenon
6 ions are ~~selected~~ used.

1 32. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 26 wherein at
3 least two implantations are carried out.

1 33. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 32 wherein a
3 hydrogen implantation is carried out in combination with a helium
4 implantation.

1 34. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 32 wherein a boron
3 implantation is carried out in combination with a hydrogen
4 implantation.

1 35. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims, characterized in that~~ claim 13, further
3 comprising out the step of
4 carrying out two implantations ~~are carried out~~ to produce
5 two defect regions in the first layer ~~[[4]]~~ and in the second
6 layer ~~[[5]]~~.

1 36. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 26 wherein the
3 ~~[[wafer]]~~ substrate during the ion implantation is tilted at an
4 angle greater than 7 degrees, ~~especially at an angle of 30 to 60~~
5 ~~degrees.~~

1 37. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 32 wherein between
3 two implantations a thermal treatment is carried out.

1 38. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 1 wherein the
3 defect region ~~[[7]]~~ is produced by a change in the temperature
4 during the formation of one of the layers ~~[[4, 5; 11]]~~.

1 39. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 1 wherein the
3 defects are produced in a Si-C layer by thermal treatment.

40 - 41. (canceled)

1 42. (currently amended) The method according to the
2 ~~preceding claim characterized in that the 1 wherein a silicon~~
3 surface layer ~~[[3]]~~ of the SOI substrate ~~[[1, 2, 3]]~~ is the
4 layer ~~[[3]]~~ to be strained and the SiO₂ of the SOI substrate
5 ~~[[1, 2, 3]]~~ forms the insulator ~~(2)~~ on of the substrate ~~[[1]]~~.

1 43. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that claim 1 wherein~~ an SIMOX
3 or BESOI substrate is selected as ~~[[the]]~~ a base structure for the
4 substrate.

1 44. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized by claim 1, further comprising~~
3 the step of
4 selecting a silicon on sapphire as ~~[[the]]~~ a base
5 structure for ~~[[a]]~~ the substrate.

1 45. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized by selecting a claim 1 wherein~~
3 the one layer ~~substrate that~~ becomes viscous at a temperature
4 required for the relaxation.

46 - 47. (canceled)

1 48. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized by the selection of claim 1~~ Si-
3 Ge or Si-Ge-C or Si-C as the material for the first layer which is
4 ~~disposed~~ deposited on the layer ~~[(3)]~~ to be strained.

49. (canceled)

1 50. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized by the choice of claim 13~~
3 ~~wherein~~ silicon as the material for the second layer ~~[(5)]~~ which
4 is ~~disposed~~ deposited upon the first layer ~~[(4)]~~.

1 51. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized by the selection of claim 15,~~
3 ~~further comprising the step of~~
4 selecting Si-Ge as the material for a graded layer.

1 52. (currently amended) The method according to the
2 preceding claim characterized in that 51 wherein the germanium
3 concentration in the graded layer decreases from the interface with
4 the layer ~~[(3)]~~ to be strained to the surface of the graded
5 layer.

1 53. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 15 wherein the
3 germanium concentration in a Si-Ge layer at the interface with the
4 layer ~~[(3)]~~ to be strained is 100 percent.

1 54. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 1 wherein the
3 total layer thickness of the layer structure is so selected that
4 during ~~[[the]]~~ growth of the applied layers ~~[(4; 11, 13)]~~ these
5 do not produce any noticeable relaxation.

1 55. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 54 wherein the
3 dislocation density after the growth amounts to less than 10^5 cm^{-2} .

1 56. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims, characterized in that~~ claim 1 wherein a layer
3 ~~[(3)]~~ to be strained ~~[[with]]~~ has a thickness d , in the range of
4 1 to 50 nanometers ~~is selected~~.

1 57. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims, characterized in that a~~ claim 1 wherein the
3 silicon layer ~~[(3)]~~ to be strained ~~[[with]]~~ has a thickness d , in
4 the range of 5 to 30 nanometers ~~is selected~~.

1 58. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims, characterized in that a~~ claim 57 wherein the
3 ~~first layer (4) with~~ has a thickness d_4 close to ~~[[the]]~~ a critical
4 ~~layer thickness for pseudomorphic growth is selected.~~

1 59. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims, characterized by the selection of~~ claim 58
3 ~~wherein~~ a layer thickness ratio d_4/d_3 ~~[[of]]~~ is greater than about
4 10.

5 60. (currently amended) The method according to ~~one of~~
6 ~~the preceding claims, characterized in that a~~ claim 13 wherein the
7 ~~second layer (5) with~~ has a thickness $d_5 = 50 - 1000$ nanometer is
8 ~~selected.~~

1 61. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims, characterized in that a~~ claim 13 wherein the
3 ~~second layer (5) with~~ has a thickness $d_5 = 300 - 500$ nanometer is
4 ~~selected.~~

1 62. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims in which~~ claim 1 wherein the layer ~~[[(3)]]~~ to
3 be strained is locally strained.

1 63. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 62 wherein the
3 layer ~~[[3]]~~ to be strained is locally strained in ~~[[the]]~~ regions
4 which are vertical in a plane with the defect region.

1 64. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 13 wherein the
3 defect region ~~[[7]]~~ is produced at a spacing of 50 to 500
4 nanometers from the layer to be relaxed.

1 65. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 1 wherein the
3 defect region ~~[[7]]~~ is arranged at a spacing of 50 to 100
4 nanometers above the first layer ~~(4)~~ arranged up on the layer
5 ~~[[3]]~~ to be strained.

1 66. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 13, further
3 comprising the step of
4 removing the first and second layers ~~[[4, 5; 11, 12,
5 13]] after producing the strained layer ~~[[9]]~~ or after producing
6 a strained region ~~, are removed.~~~~

1 67. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims in which etching, especially~~ claim 1 wherein
3 wet chemical material-selective etching ~~[[,]]~~ is used.

4 68. (currently amended) The method according to ~~one of~~
5 ~~the preceding claims in which etched~~ claim 67, further comprising
6 the step of

7 etching trenches ~~(15)~~ are produced in the depth of the
8 layers ~~[[2, 3, 4, 5, 9, 11, 12, 13]]~~.

1 69. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 68, further
3 comprising the step, after producing the etched trenches ~~(15)~~ a
4 relaxation , of

5 relaxing the first layer ~~[[4; 11]]~~ or a further layer ,
6 especially by a thermal treatment , ~~is carried out.~~

1 70. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 68, further
3 comprising the step of

4 filling the trenches ~~(15)~~ are filled with insulating
5 material to produce shallow trench insulation ~~[[14]]~~.

1 71. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 1, further
3 comprising the step of

4 carrying out at least one further thermal treatment ~~is~~
5 ~~carried out~~ for relaxation of one or more layers.

1 72. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 1 wherein a
3 ~~strained layer (9) and/~~ or an unstrained layer [(3)] are
4 produced with a surface roughness of less than 1 nanometer.

1 73. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 72 wherein a
3 surface roughness of the layers [(3, 9)] is further reduced by
4 the growth of a thermal oxide thereon.

1 74. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 1, further
3 comprising the step of
4 producing on a strained region of the layer [(9)] an
5 [[d]] n- and/or p- MOSFET ~~is produced.~~

1 75. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 1, further
3 comprising the step of
4 depositing a further epitactic epitaxial layer [(10)]
5 comprising silicon or silicon/germanium [(Si-Ge)] or an Si-Ge-C
6 layer or a germanium layer ~~are deposited.~~

1 76. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 1, further
3 comprising the step of
4 producing on a strained silicon-germanium $[(\text{Si-Ge})]$
5 region $[(11)]$ p-MOSFETs ~~are produced as further epitactic~~
6 epitaxial layers or as nonrelaxed layers structures.

1 77. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 1, further
3 comprising the step of
4 producing on unstrained region $[(3)]$ of the layer 3 to
5 be strained, bipolar transistors ~~are processed~~.

1 78. (currently amended) The method according to ~~one of~~
2 ~~the preceding claims characterized in that~~ claim 77 wherein for
3 producing a bipolar transistor, a silicon-germanium layer is
4 applied.

1 79. (currently amended) The method ~~of producing a layer~~
2 ~~structure comprising a plurality of strained layers, characterized~~
3 ~~in that one or more of the method steps in claims~~ according to
4 claim 1, wherein the steps of claim 1 - 78 is are carried out a
5 plurality of times.

80 - 89. (canceled)

1 90. (withdrawn) An electronic component comprised of a
2 layer structure according to one of the preceding claims 80 - 89.

1 91. (withdrawn; currently amended) A transistor
2 especially a modulated doped field effect transistor [[(MODFET)]]
3 or a metal oxide semiconductor field effect transistor [[(MOSFET)]]
4 forms the component according to claim 90.

1 92. (withdrawn) A fully depleted MOSFET as the
2 component according to claim 90.

1 93. (withdrawn; currently amended) A tunnel diode,
2 especially a silicon germanium [[(Si-Ge)]] tunnel diode as the
3 component according to claim 90.

1 94. (withdrawn) A silicon-germanium quantum cascade
2 laser as the component according to claim 90.

1 95. (withdrawn) A photo detector as the component
2 according to claim 90.

1 96. (withdrawn) A light emitting diode as the component
2 according to claim 90.

1 97. (new) A method of producing a strained layer on a
2 substrate, the method comprising the steps of:

3 providing only one first relaxing layer on an SOI-
4 substrate;

5 producing a defect region in the first layer; and
6 relaxing the first layer and simultaneously straining a
7 neighboring thin silicon layer of the SOI-substrate to produce the
8 strained silicon layer.

1 98. (new) A method of producing a strained layer on a
2 substrate, the method comprising the steps of:

3 providing a first relaxing layer on an SOI-substrate;
4 epitaxially forming a second layer with a different
5 structure on the first layer;

6 producing a defect region in the second layer; and
7 relaxing the first layer and simultaneously straining a
8 thin adjacent layer of the SOI-substrate to produce the strained
9 silicon layer.